



1 Axial clearance: min , max ;

2 After assembled C side make mark : and manufacture No.

**Remark:**

1. Luoyang Jiecheng Bearing Technology Co., Ltd is a technical Inc, specialize in designing and manufacturing slewing ring bearing, we can design and manufactur all kinds of slewing bearing according to client's requirement.

2. This drawing is reference for user, if you need formal drawing, please contact wth us sales@jcb-bearing.com, the official drawing will be submitted after order confirmation.

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| 09  | Bolt              |     | Steel 35-GB/T699         |  |  |  |
|-----|-------------------|-----|--------------------------|--|--|--|
| 48  | Seal              |     | I-3 Oil-resisting rubber |  |  |  |
| 26  | second cage       |     | Nylon 1010-HG2-869       |  |  |  |
| 06  | cage              |     | Nylon 1010-HG2-869       |  |  |  |
| 24  | second ball       |     | Steel GCr15-GB/T18254    |  |  |  |
| 04  | ball              |     | Steel GCr15-GB/T18254    |  |  |  |
| 02  | inner ring        |     | Steel 42CrMo-GB/T3077    |  |  |  |
| 21  | second outer ring |     | Steel 42CrMo-GB/T3077    |  |  |  |
| 01  | outer ring        |     | Steel 42CrMo-GB/T3077    |  |  |  |
| No. | Items             | Qty | Material                 |  |  |  |
|     |                   |     |                          | Double Row Different Diameter Ball           |  |  |
|     |                   |     |                          |  |  |  |
|     |                   |     |                          | Slewing Bearing                              |  |  |
|     |                   |     |                          |  |  |  |
|     |                   |     |                          | 023.40.1800                                  |  |  |
|     |                   |     |                          | weight(kg)                                   |  |  |
|     |                   |     |                          | S  |  |  |
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|     |                   |     |                          | Luoyang Jiecheng Bearing Technology Co., Ltd |  |  |