



1 Axial clearance: min , max ;

2 After assembled C side make mark : and manufacture No.

**Remark:**

1. Luoyang Jiecheng Bearing Technology Co., Ltd is a technical Inc, specialize in designing and manufacturing slewing ring bearing, we can design and manufacture all kinds of slewing bearing according to client's requirement.

2. This drawing is reference for user, if you need formal drawing, please contact with us sales@jcb-bearing.com, the official drawing will be submitted after order confirmation.

**Contact information**

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09	Bolt		Steel 35-GB/T699		
48	Seal		I-3 Oil-resisting rubber		
26	second cage		Nylon 1010-HG2-869		
06	cage		Nylon 1010-HG2-869		
24	second ball		Steel GCr15-GB/T18254		
04	ball		Steel GCr15-GB/T18254		
02	outer ring		Steel 42CrMo-GB/T3077		
21	second inner ring		Steel 42CrMo-GB/T3077		
01	inner ring		Steel 42CrMo-GB/T3077		

No.	Items	Qty	Material		
				<b>022.50.2800</b>	
			Double Row Different Diameter Ball		weight(kg)
			Slewing Bearing	S	
				Total 4 page	page 1